

ACTUATOR TYPE C 90° – TECHNICAL DATA SUMMARY

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TruTorq actuators are pneumatic quarter turn actuators based on double rack and pinion design. The C-type actuator is also available in half turn execution (180°).

The C-type 90° actuator is generally recommended to “small” Butterfly valves, Ball valves and Plug valves.

Data for C-Type actuators with movement 0 - 90°

Material, standard (outside)

- Anodized Aluminum, Black
- CNI, Chemically Nickel/PTFE Impregnated for increased corrosion resistance
- Other treatments upon request

Movement

- 0° to 90°

End Stop Adjustment

Single End Stop Adjustment, Open position, located in the End Cap

Over travel

- Open: 3°
- Closed: 0° to 0.5°
- Note! If the actuator is assembled Fail Open (FO), the over travel will be the opposite, ie.
Open: 0° to 0.5°
Closed: 3°

Sizes

- 2, 4, 8, 12, 20, 35, 55, 250 and 400

Torque

Linear torque, ie a Double Acting (DA) Actuator has the same rack power over the entire movement

Torque Output, Double Acting (DA) at 6 bar/80 psi

- 20 to 597 Nm and 2648 to 4803 Nm
- 166 to 4742 in.lbs and 21480 to 38971 in.lbs

Torque Output, Spring Return (SR) at 6 bar/80 psi

- 7 to 211 Nm and 1212 to 1888 Nm
- 59 to 1716 in.lbs and 10728 to 16711 in.lbs

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Operating Pressure

- DA: 2-10 bar / 30-145 psi
- SR: 2-10 bar / 30-145 psi. When the Actuators will be used at Operating pressures below 5.5 bar / 79.8 psi, we recommend that you contact your TT distributor.

Drive Medium

- Standard: Air (Dry or Lubricated) or inert gases (non-dangerous fluids)
- Options (require rebuilding): Oxygen, Hydraulic Oil or Water

Temperature Range, Standard execution (Buna Nitrile, NBR O-seals)

- -30° to +80°C
- -22° to +175°F

Temperature Range, High temperature (Viton O-seals)

- -20° to +140°C
- -4° to +284°F

Temperature Range, Low temperature

- -45° to +60°C
- -49° to +140°F

Temperature Range, Arctic temperature

- -50° to +60°C
- -58° to +140°F

Stroke, Double Acting (DA)

Looking at the front of the Actuator, Port A is on the left side and Port B is on the right

Port A: Air to Open (Anti-clockwise)

Port B: Air to Close (Clockwise)

Stroke, Spring Return (SR)

Port A: Air to Open (Anti-clockwise, compressing springs)

Port B: Exhaust Port

Setting from factory: Fail Close (FC), clockwise closing. To change to Fail Open (FO): see separate instructions

Max number of springs, size 2 to 55

A Spring Kit consists of 4 outer + 4 inner springs located inside the piston racks. To adjust for different Air Pressure; reduce the number of springs.

Max number of springs, size 250 & 400

The precompressed Spring Kits is located inside the piston racks and consists of 6 outer + 6 inner springs for size 250 and 8 outer + 8 inner springs for size 400. To adjust for different Air Pressure; reduce the number of springs.

Drive shaft

Stardrive shaft tailored to international standard for square-section shafts

Standard Connections

Solenoid valves – Namur

Fitting accessories – ISO 5211, DIN 3337, Namur

Stardrive shaft – ISO 5211 (90°), DIN 79 (45°), Namur

Lubricants, recommended

Springs and piston rack segments: Statoil Molyway LI 712 or similar

O-rings and plastic parts: Statoil Uniway LIX 42PA or similar

Standards and Certificates

The Actuators are designed to and in compliance with several different standards. They also have different types of certificates, see separate information.

End Caps, size 250 & 400

If conversion from DA to SR, or opposite, the End Caps must be changed (different for DA vs. SR).